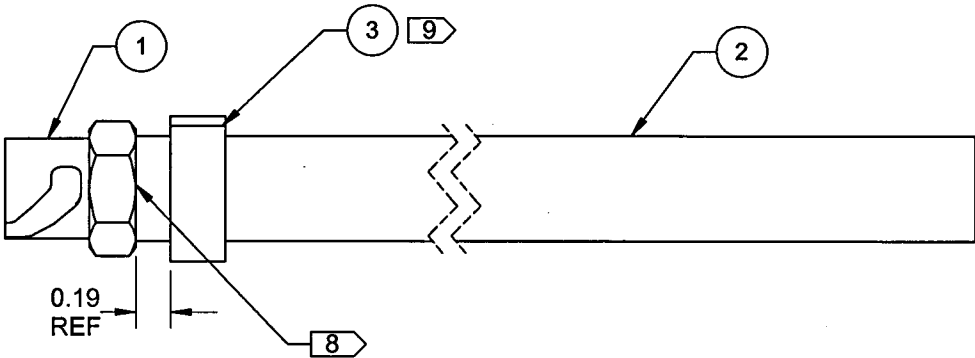


ITEM	QTY -041	P/N	DESCRIPTION
	X	D5521-041	OIL DRAIN HOSE ASSEMBLY
1	1	D5527-3	ACTIVATING TOOL
2	1	D5528-1	TUBING
3	1	D5529-1	EAR CLAMP



D5521-041 OIL DRAIN HOSE ASSEMBLY

- NOTES:
- 1) MATERIAL: N/A
 - 2) FINISH: N/A
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: N/A
 - 6) IDENTIFICATION: IDENTIFY PER QSI 044 6.6
 - 7) WEIGHT: N/A
 - 8) ENSURE THAT THE D5527-3 ACTIVATING TOOL IS FULLY INSERTED INTO THE D5528-1 TUBING, SUCH THAT THE ACTIVATING TOOL NIPPLE IS COMPLETELY CONCEALED BY THE HOSE.
 - 9) CLAMP THE D5528-1 TUBING TO THE D5527-3 ACTIVATING TOOL WITH THE D5529-1 EAR CLAMP USING CLAMP PINCERS (OETIKER TOOL NUMBER 14100386 OR MCMASTER-CARR TOOL NUMBER 6541K67 OR EQUIVALENT). CLAMP TO MANUFACTURER'S SPECIFICATIONS.

RELEASED
2017-05-16
ECN 17-511

APPROVED

A	NEW ISSUE	WK	17.03.29
REV.	DESCRIPTION	BY	DATE
DESIGN	WK	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	WK		
CHECKED	VS	DRAWING NO.	REV. A
MFG. APPR.	DD	D5521	SHEET 1 OF 1
APPROVED	HS	TITLE	SCALE
DE APPR.	DS	OIL DRAIN HOSE ASSY	NTS
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